



409S, Stainless Steel

Installation Instructions

81106

2011-14 FORD MUSTANG GT

5.0L ENGINE

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Removal:

Rev. 4/20/2020

- 1) Raise the vehicle up on a hoist or rack to working height. If you don't have access to a hoist or rack, raise the vehicle and support securely with jack stands. To ease the removal of the stock system, spray a penetrating lubricant onto the bolts of the two clamp connections just behind the center H-pipe crossover as well as the two clamps behind the catalytic converters.



- 2) Loosen the four nuts at the two band clamp connections just behind the H-pipe in the center of the vehicle. Using a screwdriver, pry up the clips on the clamp body to release the clip from the tab on the inlet pipes. Slide the clamp assemblies slightly back to clear the tabs. With the help of an assistant, slide the over-axle pipes and mufflers toward the rear of the vehicle to disengage from the inlet pipes. Support the rear sections with a stand to allow them to temporarily hang in place.



- 3) Use a 13mm ratcheting box end wrench to loosen the clamps on each side of the H-pipe where it connects to the back of the catalytic converters. The bolts need to be backed out almost all the way to allow the joint to separate. Remove the H-pipe from under the car. The factory H-pipe clamps will be used to install the new system; however, they are fastened to the original pipes with a small tab and will need to be removed. This can be accomplished by wiggling the clamp back and forth to break the tab, or using a die grinder with cut off wheel.

Installation:

1) Place the two factory band clamps that were removed in Step 3 onto the inlets of the new Scavenger X-pipe assembly. Place the assembly up into position and onto the back of the cats and support the rear with a stand of some sort. It's important that the connections line up closely. If they don't, check the center to center spread of the inlet pipes of the X-pipe - it should be 22-1/4". Use a little muscle to adjust the spread if necessary. Snug the clamps up and then wiggle the pipe up and down to help seat the flare before final tightening.



2) Place the factory intermediate pipes with the clamps in place onto the back of the new Flowmaster Scavenger X-pipe and slide the pipes fully together. Center the clamps on the connections and tighten enough to hold in place.

3) Adjust and level the X-Pipe and muffler assemblies to provide a satisfactory fit. A minimum of 1/2" clearance around all parts of the system must be maintained; while keeping suspension travel and vibration in mind. After adjustments have been made, you may now securely tighten the clamped connections.

PACKING LIST

<u>Qty</u>	<u>Description</u>	<u>Part#</u>
1	X-Pipe Assembly.	26674S



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Installation Diagram

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